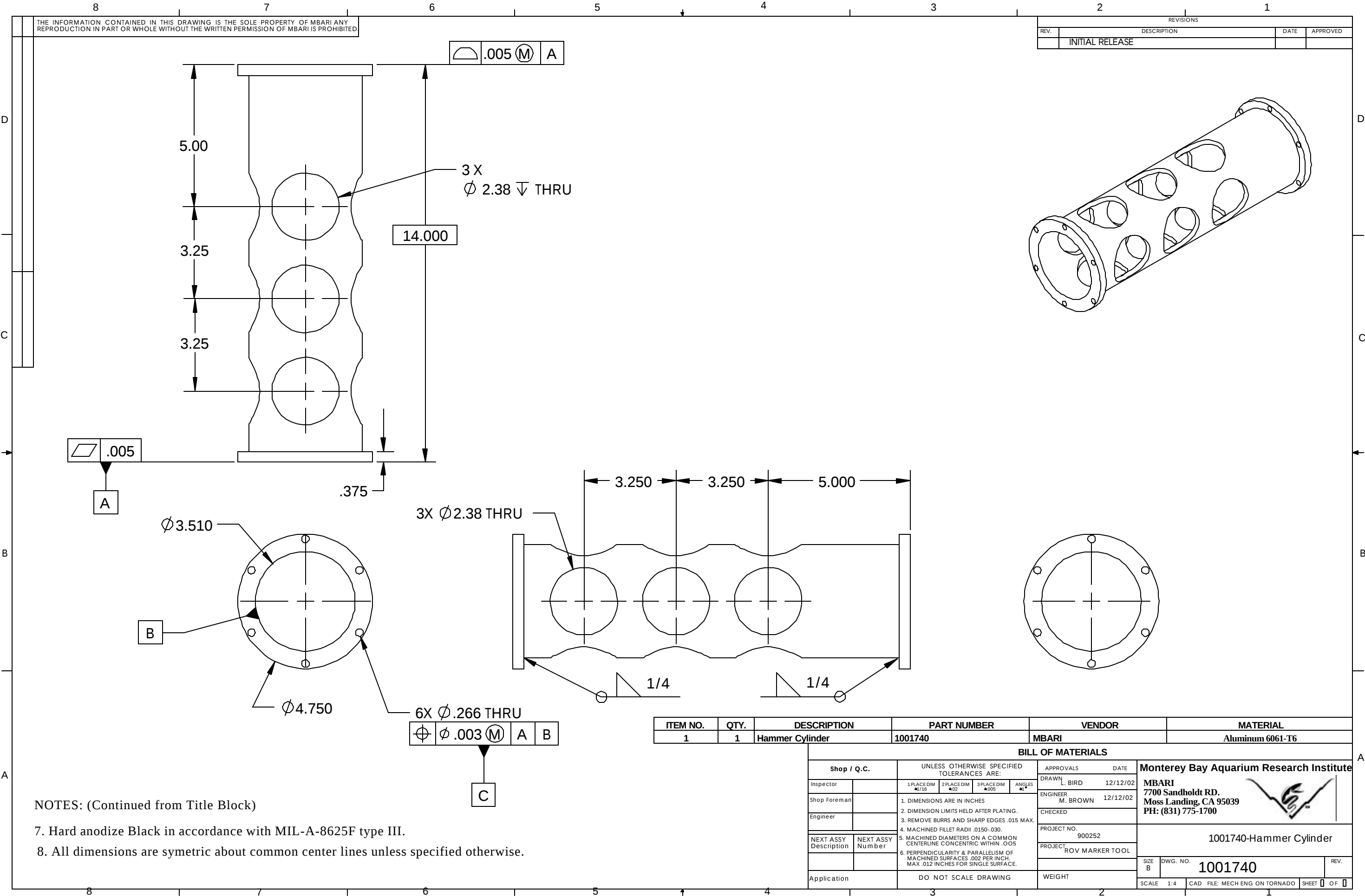




REVISIONS			
REV.	DESCRIPTION	DATE	APPROVED
	INITIAL RELEASE		

ITEM NO.	QTY.	DESCRIPTION	PART NUMBER	VENDOR	MATERIAL
1	1	Hammer Cylinder	1001740	MBARI	Aluminum 6061-T6

BILL OF MATERIALS										
Shop / Q.C.		UNLESS OTHERWISE SPECIFIED TOLERANCES ARE:			APPROVALS		DATE			
Inspector		1 PLACE DIM ▲.1/16	2 PLACE DIM ▲.02	3 PLACE DIM ▲.005	ANGLES ▲.1°	DRAWN L. BIRD	12/12/02			
Shop Foreman		1. DIMENSIONS ARE IN INCHES 2. DIMENSION LIMITS HELD AFTER PLATING. 3. REMOVE BURRS AND SHARP EDGES .015 MAX. 4. MACHINED FILLET RADII .0150-.030. 5. MACHINED DIAMETERS ON A COMMON CENTERLINE CONCENTRIC WITHIN .005 6. PERPENDICULARITY & PARALLELISM OF MACHINED SURFACES .002 PER INCH. MAX .012 INCHES FOR SINGLE SURFACE.				ENGINEER M. BROWN	12/12/02			
Engineer						CHECKED				
NEXT ASSY Description	NEXT ASSY Number					PROJECT NO. 900252				
					PROJECT ROV MARKER TOOL					
Application		DO NOT SCALE DRAWING			WEIGHT					

Monterey Bay Aquarium Research Institute			
MBARI 7700 Sandholdt RD. Moss Landing, CA 95039 PH: (831) 775-1700			
1001740-Hammer Cylinder			
SIZE B	DWG. NO. 1001740		REV.
SCALE 1:4	CAD FILE: MECH ENG ON TORNADO	SHEET 1	OF 1